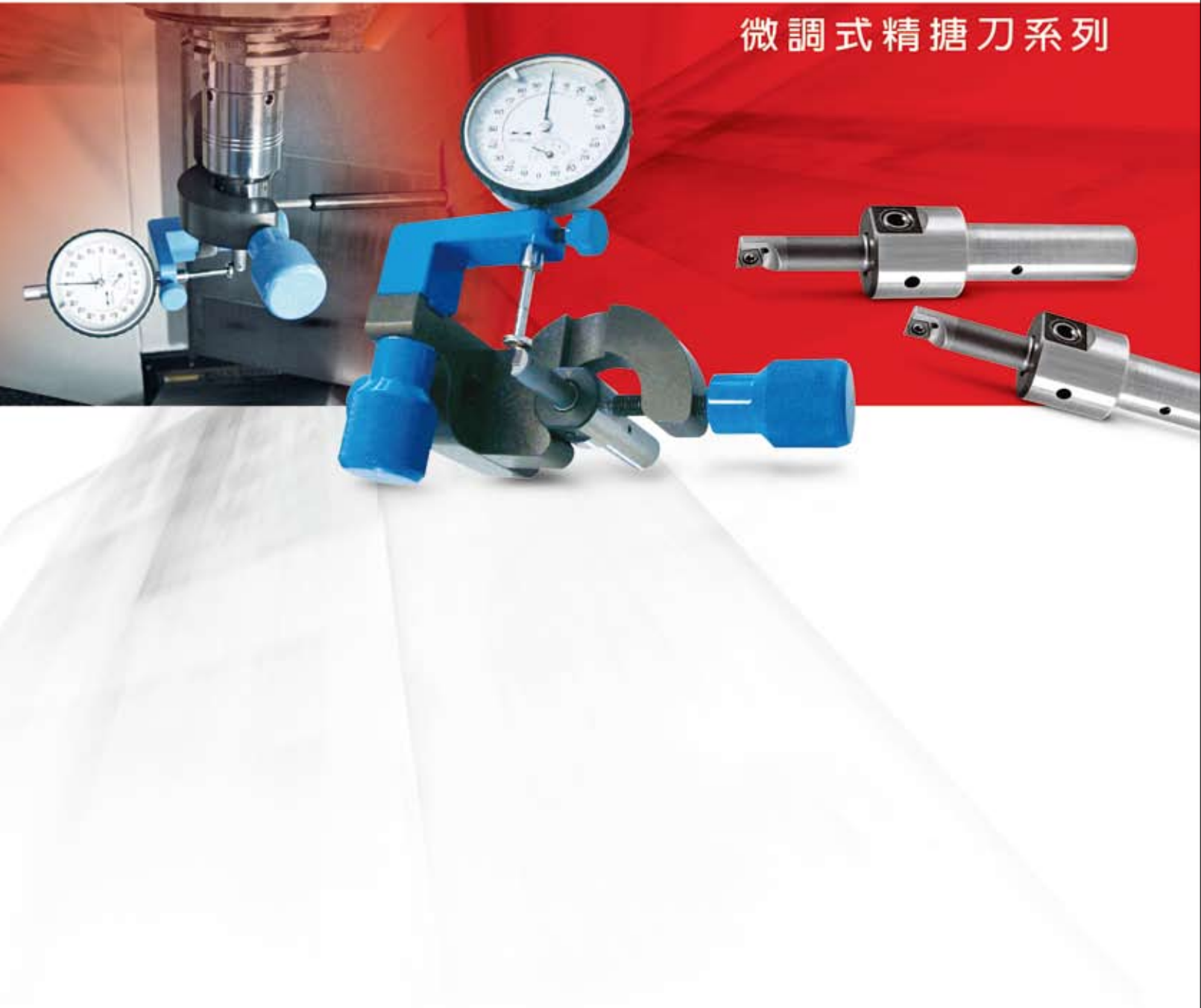


Fine Boring System

微調式精搪刀系列

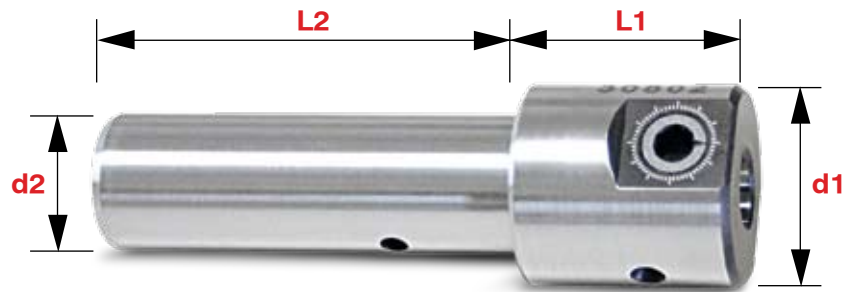


KOVA
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Fine Boring System

微調式精搪刀系列

Fine adjusting heads 微調頭



Dimensions of fine adjusting heads 微調頭的尺寸

ORDER NO. 訂購號碼	d1 mm 頭部直徑	L1 mm 頭部長度	L2 mm 柄部長度	d2 mm 柄徑	Adjustable range depending on size of boring bar (mm) 可調整搪孔尺寸	Boring Bar Size 安裝尺寸
LANK-30601	21	25	48	16	ø 2.8~10	Size 6
LANK-30602	21	25	35	10	ø 2.8~10	Size 6
LANK-30802	23	25	50	16	ø 7.9~12	Size 8
LANK-31001	25	25	50	20	ø 9.9~15	Size 10
LANK-31002	25	25	50	16	ø 9.9~15	Size 10
LANK-31202	27	45	50	20	ø 11.9~17	Size 12
LANK-31602	30.5	45	50	20	ø 15.9~33	Size 16

Clamping screw 鎖緊螺栓

TYPE 類型	Order No. 訂購號碼	Specification 規格	Clamping key 適用六角扳手
	LANK-39801	M8	4

Adjusting gauge for fine adjusting heads 微調頭調整器具

	Order No. 訂購號碼	Type 類型
	LANK-39200	Gauge + dial indicator 1/100 with touch pad 調整器具+百分量錶及平板測頭
LANK-29210	Gauge + dial indicator 2μ with heared touch pad 調整器具+千分量錶及硬化平板測頭	

Boring bars for hard machining, extra low vibration 用於硬加工抗震刀桿

Type : A
Carbide boring bar with soldered CBN insert
 鎢鋼焊CBN刀片



Type : B
Indexable Inserts Boring Bar
 捨棄式刀桿



TYPE 類型	Order No. 訂購號碼	Size 尺寸大小	For fine adjusting heads 適用微調頭	Diameter min. max. (mm) 加工孔徑範圍	max. machining depth (mm) 最大加工深	Shock resistance 抗震	Insert 刀片
A	LANK-38630	6	LANK-30601 LANK-30602	2.8~5	9		
	LANK-38631			2.8~6	15		
	LANK-38632			3.8~6	12		
	LANK-38633			3.8~7	20		
	LANK-38634			4.8~7	15		
	LANK-38635			4.8~8	25		
B	LANK-38620	6	LANK-30601 LANK-30602	5.9~9	18	●	CCGT04T002
	LANK-38621			5.9~10	30	●	
	LANK-38822	8	LANK-30802	7.9~11	24	●	CCMT060204
	LANK-38823			7.9~12	40	●	
	LANK-38020	10	LANK-31001 LANK-31002	9.9~14	30	●	
	LANK-38021			9.9~15	50	●	
	LANK-38220	12	LANK-31202	11.9~16	36	●	
	LANK-38221			11.9~17	60	●	
	LANK-38623	16	LANK-31602	15.9~21	60	●	
	LANK-38624			20~25	60		
LANK-38625	24~29			60			
LANK-38626	28~33			60			

Carbide boring bar for "soft machining" from $\phi 5.9$ mm with internal coolant supply
 用於軟材加工鎢鋼鍍層搪刀桿，從 $\phi 5.9$ 之後的捨棄式刀桿為中心出水式

Type : A

Carbide boring bar with special coating for dry and coolant machining

鎢鋼鍍層搪刀桿



Type : B

Indexable Insert Boring Bar with internal coolant supply

捨棄式中心出水刀桿



TYPE 類型	Order No. 訂購號碼	Size 尺寸大小	For fine adjusting heads 適用微調頭	Diameter min. max. (mm) 加工孔徑範圍	max. machining depth (mm) 最大加工深	Shock resistance 抗震	Insert 刀片
A	LANK-30630	6	LANK-30601 LANK-30602	2.8~5	9		
	LANK-30631			2.8~6	15		
	LANK-30632			3.8~6	12		
	LANK-30633			3.8~7	20		
	LANK-30634			4.8~7	15		
	LANK-30635			4.8~8	25		
B	LANK-30620	6	LANK-30601 LANK-30602	5.9~9	18	●	CCGT04T002
	LANK-30621			5.9~10	30	●	
	LANK-30822	8	LANK-30802	7.9~11	24	●	CCMT060204
	LANK-30823			7.9~12	40	●	
	LANK-31020	10	LANK-31001 LANK-31002	9.9~14	30	●	
	LANK-31021			9.9~15	50	●	
	LANK-31220	12	LANK-31202	11.9~16	36	●	
	LANK-31221			11.9~17	60	●	
LANK-31616	16	LANK-31602	15.9~20	48	●	CCMT09T304	

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